



Challenges

- ❑ Improve Sample Process
- ❑ Improve Inventory Management
- ❑ Improve First Time Quality

Executive Summary

- ❑ Global garment manufacturer of Women's Fashion, Outerwear, and Casual Pants
- ❑ Headquartered in Hong Kong with 17 factories in Hong Kong, China, Philippines, Thailand, Laos, Viet Nam, and Taiwan

Results

- ❑ Reduced Sample Cycle Time 20%
- ❑ Improved Sample First-Time Quality 317%
- ❑ Improved Sample On-Time Delivery 136%
- ❑ Reduced Fulfillment Total Cycle Time 30%
- ❑ Improved Production On-Time Delivery 154%
- ❑ Reduced WIP Inventory 40%

*“The Thomas Group teamwork, communications, and coaching lead to strong trust among our people and helped us develop a new way of doing business across all segments of our business”
–Country Manager, Philippines*